

Mechanism of Living Lactide Polymerization by Dinuclear Indium Catalysts and Its Impact on Isoselectivity

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Supporting Information

ABSTRACT: A family of racemic and enantiopure indium complexes 1–11 bearing bulky chiral diaminoaryloxy ligands, $H(NNO_R)$, were synthesized and fully characterized. Investigation of both the mono- and the bis-alkoxy-bridged complexes $[(NNO_R)InX]_2[\mu-Y][\mu-OEt]$ (5, R = ^{*t*}Bu, X = Y = Cl; 8, R = Me, X = I, Y = OEt) by variable temperature, 2D NOESY, and PGSE NMR spectroscopy confirmed dinuclear structures in solution analogous to those obtained by singlecrystal X-ray crystallography. The dinuclear complexes in the family were highly active catalysts for the ring-opening



polymerization (ROP) of lactide (LA) to form poly(lactic acid) (PLA) at room temperature. In particular, complex 5 showed living polymerization behavior over a large molecular weight range. A detailed investigation of catalyst stereoselectivity showed that, although (R,R/R,R)-5 is highly selective for L-LA, only atactic PLA is obtained in the polymerization of racemic LA. No such selectivity was observed for complex 8. Importantly, the selectivities obtained for the ROP of racemic LA with (R,R/R,R)-5 and (R,R/R,R)-8 are different and, along with kinetics investigations, suggest a dinuclear propagating species for these complexes.

INTRODUCTION

Biodegradable polyesters such as poly(lactic acid) (PLA)¹ have been of intense interest for the past two decades because of their environmental advantages in applications ranging from packaging and agricultural materials to drug delivery and medical devices.² In recent years, the ring-opening polymerization (ROP) of cyclic esters such as lactide (LA) catalyzed by organocatalysts,³ as well as discrete metal complexes bearing various ligand architectures,⁴ has been heavily explored in an attempt to control polymer micro- and macrostructures and limit transesterification or other uncontrolled chain transfer events.⁵ In particular, there has been a strong focus on Lewis acidic centers such as alkali metals,⁶ alkaline earth metals, and Zn,⁷ Al,^{8,9} Ga,¹⁰ Ge,¹¹ Sn,¹² Bi,¹³ Fe,¹⁴ other transition metals,¹⁵ as well as rare earth metals.¹⁶

We are interested in developing catalysts for the controlled ROP of racemic LA (*rac*-LA) and have reported the first example of an indium complex used as an initiator for the living polymerization *rac*-LA¹⁷ to form PLAs with moderate isotactic enrichment and low polydispersity indices (PDIs).¹⁸ We have reported on some properties and applications of these catalysts and the resulting polymers.¹⁹ Following our contributions, other research groups have reported the synthesis of indium complexes supported by both chiral and achiral²⁰ ligands, as well as simple In(III) salts²¹ that were used as lactide polymerization initiators. A number of these indium catalysts are dinuclear^{20b-d} or are postulated to have multinuclear active centers based on model initiators.²¹

Early reports of catalysts bearing iron,^{22,23} zinc,^{24–26} and rare earth metals^{27,28} demonstrate a range of possibilities for the role

of multiple metal centers in lactide ROP (Scheme 1). One possibility is a catalyst that is dinuclear in the solid state but is mononuclear in solution, as in the case of diaminophenolate zinc alkoxide (A).²⁴ In this case, the plot of -d[LA]/dt is proportional to $[A/2]^n$ with n = 1.33 (0 °C) or 1.75 (25 °C) indicating a possible fractional dependence on catalyst, although plots of k_{obs} versus $[A/2]_o$ are linear. The dinuclear BDI zinc alkoxide (B) complex also exhibits a fractional order in catalyst: $-d[LA]/dt = k_n[Zn]^{1.56}[LA]^{25}$ A catalyst that is mononuclear in solution as well as in the solid state, such as iron alkoxide catalyst (C), can also exhibit fractional order in catalyst.²² This fractional dependence is interpreted by using a model of active chain aggregation.²⁹ In contrast, the scandium complexes bearing 1, w-dithioalkanediyl-bridged bisphenolato (OSSO)-type ligands (D) are dinuclear in solution as well as in the solid state.²⁸ A slow dissociation of this dimer to an active lactide adduct D/2·lactide similar to those obtained in analogous yttrium complexes was proposed.³⁰ Phosphine oxide-bridged dinuclear yttrium amido complexes (E) remain dinuclear in solution as well as in the solid state; however, they can change from a single to a double site catalyst based on the steric bulk of the amido initiator.²⁷ Finally, the dizincmonoalkoxide complex supported by a dinucleating ligand (F) is first order in the dinuclear catalyst and does not show significant aggregation phenomena.²⁶ From the above sample studies, it is clear that significant work is necessary to shed light

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Scheme 1. Some Catalysts for the ROP of Lactide



Scheme 2. Two Mechanistic Proposals for ROP of LA by $[(NNO_{tBu})InCl]_2(\mu-Cl)(\mu-OEt)$



on the subtle mechanistic aspects of polymerization by Lewis acid catalysts capable of aggregation.

In our initial communication,¹⁷ we reported that an ethoxychloro-bridged dinuclear indium complex, $[(NNO_{tBu})InCl]_2(\mu$ - $Cl)(\mu$ -OEt), catalyzed the living polymerization of up to 500 equiv of LA following an induction period. We proposed a mechanism similar to that reported for the scandium catalyst **D**, above,^{28,30} involving the dissociation of the dinuclear complex to yield an active mononucler propagating species (NNO_{tBu})-In(Cl)(OEt) and an inactive complex (NNO_{tBu})InCl₂ (Scheme 2A).

In this work, we present our full investigation into the polymerization of *rac*-LA by this family of dinuclear alkoxybridged catalysts and rule out the dissociative mechanism. Our investigations strongly indicate that the propagating species is dinuclear. We propose an alternative mechanism, involving two metal centers that can stabilize the propagating polymer chain (Scheme 2B), which explains the highly living character of the catalyst. Extensive studies of the stereoselectivity of the catalyst for the ROP of *rac*-, L-, and D-LA support this mechanism and provide a more nuanced picture of the various processes involved.

RESULTS

Synthesis and Characterization of Racemic Alkoxy-Bridged Indium Complexes. Racemic 2-t-butyl-4-R-6-(((2-(dimethylamino)cyclohexyl)amino)methyl)phenol proligands (\pm) -H(NNO_R), where R is a para methyl or *t*-butyl substituent on the phenol, were synthesized according to previously reported methods (see the Supporting Information).^{17,31} Dihalide indium complexes bearing these ligands, (NNO_{tBu})- InX_2 (1, X = Cl; 2, X = I) and $(NNO_{Me})InX_2$ (3, X = Cl; 4, X = I), were prepared by addition of the potassium salts of the proligands, $K(NNO_R)$, to the appropriate indium trihalide (Scheme 3, see the Supporting Information for the solid-state structure of (\pm) -3).^{19a} Addition of 2 equiv of NaOEt to complexes 1-4 formed monoalkoxy-bridged dinuclear complexes $[(NNO_{tBu})InCl]_2(\mu-Cl)(\mu-OEt)$ (5) and $[(NNO_{Me}) InX]_{2}(\mu-X)(\mu-OEt)$ (X = Cl (6), I (7)). The NMR spectra (CD_2Cl_2) of 6 and 7 prepared from rac-H(NNO_{Me}) show Scheme 3. Synthesis of Dinuclear Indium Complexes of the Type $[(NNO_R)InX]_2(\mu-Y)(\mu-OEt)$ (1, 2, and 5 Have Been Reported)^{17,19a}



Scheme 4. Synthesis of Hydroxy-Bridged Complexes $[(NNO_R)InI]_2(\mu-OH)(\mu-OEt)$



signals corresponding to one compound, as did the previously reported $[(NNO_{tBu})InCl]_2(\mu$ -Cl)(μ -OEt) (5) (Figures S5–S8). The solid-state structure of (±)-5 shows a homochiral dimer with (*R*,*R*/*R*,*R*) centers, implying that the (*S*,*S*/*S*,*S*) enantiomer also exists in solution.¹⁷

Addition of **4** to a suspension of a 2-fold excess of NaOEt in toluene forms a mixture of 7 and a bis-ethoxy-bridged complex, $[(NNO_{Me})InI(\mu-OEt)]_2$ (**8**), respectively (Scheme 3).³² The analogous, highly insoluble complex with a *para-t*-Bu group, $[(NNO_{tBu})InI(\mu-OEt)]_2$ (**9**), is synthesized in a similar manner. Upon addition of 1 equiv of water, the bis ethoxy-bridged complexes **8** and **9** convert to the hydroxy-ethoxy dinuclear complexes $[(NNO_R)InI]_2(\mu-OH)(\mu-OEt)$ (R = Me (**10**), *t*-Bu (**11**)) (Scheme 4). The ¹H NMR spectra (CD₂Cl₂) of **10** and **11** are similar to the spectra obtained for asymmetrically bridged complexes **5**, **6**, and 7 (Figures S15–18).

The molecular structure of 9, which was synthesized from rac-H(NNO_{tBu}), shows a heterochiral dimer (*meso*-9) with (R,R/S,S) configuration (Figure 1). In contrast, the solid-state structure of 11, synthesized from rac-H(NNO_{tBu}), shows a homochiral dimer with (R,R/R,R) configuration, implying that the (S,S/S,S) analogue of (\pm)-11 exists in solution (Figure 2). Complexes 5 and 11 have similar In–N bond distances, and there is a "cis" relationship between the phenoxy moieties of the ligand (the phenoxy groups are on the same hemisphere of the molecule). Addition of excess water to these complexes forms the previously described hydroxy-bridged complexes [(NNO_R)InX(μ -OH)]₂.^{19a}



Figure 1. Molecular structure of *meso-9* (depicted with ellipsoids at 50% probability and H atoms omitted for clarity). Selected bond lengths (Å): In1–I1 2.8068(3), In1–O1 2.082(2), In1–O2 2.163(2), In1–N1 2.275(2), In1–N2 2.381(3). Selected bond angles (deg): O1–In1–O2ⁱ 91.22(8), O1–In1–O2 163.88(8), O1–In1–I1 92.77(6), O1–In1–N1 85.06(8), O1–In1–N2 94.93(9), N1–In1–N2 75.97(9), N2–In1–O2 98.69(9), Ni–In1–I1 171.11(6), In1–O2–In1ⁱ 105.84(8).

Synthesis and Characterization of Enantiopure Alkoxy-Bridged Indium Complexes. (*R*,*R*)- and (*S*,*S*)- H(NNO_R), where R is a para-methyl or *t*-butyl substituent on the phenol group, were synthesized in a manner analogous to that of (\pm) -H(NNO_R) (see the Supporting Information),^{17,31} as were the dihalide complexes (NNO_{tBu})InX₂ ((*R*,*R*)- and (*S*,*S*)-1: X = Cl) and (NNO_{Me})InX₂ ((*R*,*R*)- and (*S*,*S*)-4: X =



Figure 2. Molecular structure of (\pm) -11 (depicted with ellipsoids at 50% probability and H atoms as well as solvent molecules omitted for clarity). Selected bond lengths (Å): In1–O1 2.180(3), In2–O1 2.211(3), In1–O2 2.142(3), In2–O2 2.146(3), In1–O3 2.090(3), In1–N3 2.336(4), In1–N4 2.273(4), In1–I2 2.8030(4), In2–II 2.7923(4), In2–O4 2.099(5), In2–N1 2.338(9), In2–N2 2.265(5). Selected bond angles (deg): O1–In1–O2 92.49(12), N3–In1–I2 96.20(10), N3–In1–O3 103.29(14), N1–In2–II 98.20(15), N1–In2–O4 100.14(5), O1–In2–O2 74.58(12), In1–O1–In2 103.26(13), In1–O2–In2 106.90(14), O2–In1–O3 165.62(12).

I). The NMR spectra of the enantiomers are identical to those of the racemic complexes (see the Supporting Information). The solid-state structure of (S,S)-4 shows a distorted trigonal bipyramid with the iodo ligands in the axial and equatorial positions, while in (\pm) -3 both chloro ligands are in the equatorial position (Figures S22 and S23).

Enantiopure mono- and bis-ethoxy-bridged complexes (R,R, S,S-5) and (R,R-, S,S-8) were synthesized in a manner analogous to that of their racemic counterparts. The ¹H NMR spectra of complex **5** generated from (\pm) -, (R,R)-, and (S,S)-H(NNO_{tBu}) are identical, suggesting that the species observed in solution for (\pm) -**5** are indeed the two homochiral enantiomers (R,R/R,R)- and (S,S/S,S)-**5** (Figure 3a). In contrast, while the ¹H NMR spectra of (R,R/R,R)- and (S,S/S,S)-**8** are identical, the ¹H NMR spectrum of *meso*-**8** is different and shows only two signals for each of Ar- CH_2 -N



Figure 3. ¹H spectra (CDCl₃, 25 °C) of (a) (\pm) -, (R,R/R,R)-, and (S,S/S,S)-5, and (b) (meso)-, (R,R/R,R)-, and (S,S/S,S)-8.

and $O-CH_2CH_3$, as would be expected from a centrosymmetric complex (Figure 3b).

The molecular structure of (S,S/S,S)-8, obtained by singlecrystal X-ray diffraction, shows two homochiral octahedral indium centers with no center of symmetry in the molecule (Figure 4). This is in contrast to the structure of *meso*-9 (Figure



Figure 4. Molecular structure of (S,S/S,S)-8 (depicted with ellipsoids at 50% probability and H atoms omitted for clarity). Selected bond lengths (Å): In1-O1 2.101(4), In2-O2 2.100(4), In1-O3 2.187(4), In2-O3 2.174(3), In1-O4 2.176(3), In2-O4 2.174(4), In1-N1 2.270(5), In1-N2 2.387(5), In2-N3 2.259(5), In2-I4 2.379(4), In1-I1 2.8052(5), In2-I2 2.7980(5). Selected bond angles (deg): O1-In1-O4 162.29(15), O1-In1-O3 87.89(14), O4-In1-O3 75.07(11), O1-In1-N1 85.27(16), O4-In1-N1 92.39(16), O3-In1-N1 98.38(17), O1-In1-N2 98.69(14), O4-In1-N2 97.80(14), O3-In1-N2 171.12(15), N1-In1-N2 76.36(18), O1-In1-I1 92.23(12), O4-In1-I1 93.22(12), O3-In1-I1 92.35(11), N1-In1-I1 168.87(12), N2-In1-I1 93.35(13), O2-In2-O4 88.28(14), O2-In2-O3 163.08(14), O4-In2-O3 75.38(11), O2-In2-N3 89.10(16), O4-In2-N3 95.78(16), O3-In2-N3 88.24(15), O2-In2-N4 92.31(14), O4-In2-N4 172.58(17) O3-In2-N4 103.33(14), N3-In2-N4 76.84(16), O2-In2-I2 93.25(12), O4-In2-I2 92.14(12), O3-In2-I2 91.74(11), N3-In2-I2 171.81(11), N4-In2-I2 95.22(12).

1) that shows a centrosymmetric heterochiral dimer. *meso-8* is the thermodynamically favored form of the complex: a 1:1 mixture of (R,R/R,R)- and (S,S/S,S)-8 converts to (R,R/S,S)-8 in a few hours at room temperature (Figure S21). Reaction of (R,R/R,R)-8 with adventitious water forms the nearly isostructural bis-hydroxy-bridged complex (R,R/R,R)-[(NNO_{Me})In(I)(μ -OH)]₂ (Figure S24). Again, this is in contrast to the bis-hydroxy-bridged dimers in this series, which have been isolated in the centrosymmetric *meso*-forms.^{17,19a}

Dinuclear Nature of Ethoxy-Bridged Complexes in Solution. All alkoxy-containing complexes in this family have a dinuclear structure in the solid state, and we show above that the solution structures of (S,S/S,S)- and (R,R/S,S)-8 reflect the differences observed in the analogous solid-state structures. Additional data, below, support the dinuclear nature of the alkoxy-bridged complexes in solution.

- (1) Variable-temperature ¹H NMR spectra of **5** and **8** show no changes over a wide temperature range (Figures S25 and S26).
- (2) NOE experiments with 5 and 8 support dinuclear structures. The ¹H NOESY-2D NMR spectrum of 5 shows through-space interactions between In-OCH₂CH₃ and the phenolate *ortho*-C(CH₃)₃ protons only (Figure S27). Importantly, cross peaks are not

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The O-C H_2 CH₃ - N(C H_3)₂ interaction is <u>not observed</u>

CI CI

H3C CH3

 H_3C $CH_3^{H_2C}$ $C(CH_3)_3$ Interaction of O-CH₂CH₃ with N(CH₃)₂ and -C(CH₃)₃

Figure 5. Through-space interactions expected for mononuclear ethoxy complexes and observed in the ¹H NOESY-2D NMR spectra of complexes 5 (left), and 8 and 9 (right) (CDCl₃, 25 °C).

observed between In–OCH₂CH₃ and the protons of N(CH₃)₂, indicating an asymmetric environment around In–OCH₂CH₃ (Figure 5, left). There is also a clear through-space interaction between In–OCH₂CH₃ and only one of the NCH₂–Ar protons of the ancillary ligand. In contrast, the ¹H NOESY-2D NMR spectrum of **8** (Figure 5 right) shows through-space interactions between OCH₂CH₃ and the phenolate *ortho*-C(CH₃)₃ as well as between In–OCH₂CH₃ and the protons of N(CH₃)₂ (Figure S28). Similar cross peaks are observed for complex **9** (Figure S29). The calculated distances between In–OCH₂CH₃ and ligand protons for **5** and **8** using ¹H NOESY-1D spectroscopy are in good agreement with the values obtained from the solid-state structures (Figures S30 and S31).

(3) Pulsed-gradient spin-echo (PGSE) NMR experiments³³ are in agreement with the solid-state structures and support dinuclear solution structures for **5** and **8**. The diffusion coefficients (D_t) of the proligand $(12.0 \times 10^{-10} \text{ m}^2 \text{ s}^{-1})$, the mononclear complex **1** $(10.4 \times 10^{-10} \text{ m}^2 \text{ s}^{-1})$, and the previously reported complex (NNO_{tBu}) In- $(\text{CH}_3)_2$ $(11.1 \times 10^{-10} \text{ m}^2 \text{ s}^{-1})^{19a}$ are significantly faster than those of **5** $(7.8 \times 10^{-10} \text{ m}^2 \text{ s}^{-1})$ and **8** $(7.9 \times 10^{-10} \text{ m}^2 \text{ s}^{-1})$ (Figure S32). The hydrodynamic radii (r_{H}) of the dinuclear species (**5**, 7.5 Å; **8**, 7.4 Å) calculated from the modified Stokes–Einstein equation³³ are consistent with the structurally determined values (**5**, 7.3 Å; **8**, 6.7 Å) estimated from the X-ray crystallographic data (Table S4).

Living Ring-Opening Polymerization (ROP) of Lactide. Dinuclear complexes 5, 7, 8, and 10 are excellent initiators for lactide polymerization and were studied in depth. The choice of solvent for carrying out comparative experiments was complicated by the limited solubility of the bis-ethoxy-bridged complex 8 in all solvents except CDCl₃; the role of solvent will be discussed further below.

The rates of LA ROP with the para-*t*-Bu and -Me substituted complexes **5** and **6** are identical under the same conditions (Figure S33). The reactions of *rac*-LA with catalysts **5**, **6**, **8**, and **10** were monitored by ¹H NMR spectroscopy at 25 °C up to 90% conversion of 200 equiv of *rac*-LA (~50 min), with variations in rate depending on the initiator and reaction conditions. In all cases, an induction period was observed (Figure S34).

After the initiation period, the polymerization rates are first order in LA concentration (rate = k_{obs} [LA]). The polymerization rate is also first order in the concentration of dinuclear complexes 5, 7, 8, and 10, indicating that there is one initiating species for all complexes, and give an overall second-order rate law (rate = k[catalyst][LA]) (Figure S35). This allows us to directly compare k values for the four catalysts in question (Table 1).

Table 1. Rate Constants for the ROP of rac-LA Using Dinuclear Indium Initiators a

entry	catalyst	$k (M^{-1} s^{-1})$
1^{b}	$[(NNO_{tBu})InCl]_2(\mu\text{-}OEt)(\mu\text{-}Cl) (5)$	0.57(0.05)
2^{b}	$[(NNO_{Me})InI]_2(\mu\text{-OEt})(\mu\text{-I}) (7)$	1.35(0.11)
3 ^c	$[(NNO_{Me})InI(\mu\text{-}OEt)]_2 (8)$	1.78(0.26)
4^b	$[(NNO_{Me})InI]_2(\mu\text{-OEt})(\mu\text{-OH}) (10)$	1.50(0.13)

^{*a*}All reactions were carried out in an NMR tube in CDCl₃ at 25 °C and followed by 90% conversion. ^{*b*}[LA] = 0.91 M. [catalyst] = 0.0091 M . ^{*c*}[LA] = 0.228 M. [catalyst] = 0.00228 M. 1,3,5-Trimethoxybenzene (TMB) was used as internal standard. The value of k_{obs} was determined from the slope of the plots of ln([LA]/[TMB]) versus time.

The rate constant for the ROP of LA with 5 in CDCl_3 is comparable to the reported value in CD₂Cl₂.¹⁷ The rates of propagation for the iodo analogues, 7, 8, and 10, are significantly higher than that for 5. On the basis of our previous studies on the role of halides in dinuclear indium complexes,^{19a} we believe that this increase is due to the greater electrophilicity of the indium centers in the chloro analogues. This enhanced electrophilicity is expected to strengthen the initiator-LA interaction and slow ring-opening and propagation. Importantly, the monoalkoxy complexes 7 and 10 have nearly identical rates, within error, to the bis-alkoxy-bridged complex 8 (Table 1, entries 2-4). This would not be expected if complex 8 dissociated to form two initiating species. The activation parameters of the mono- and bis-ethoxy-bridged complexes 7 ($\Delta H^{\ddagger} = 47(3)$ kJ mol⁻¹, $\Delta S^{\ddagger} = -83(7)$ J K⁻¹ mol⁻¹) and 8 ($\Delta H^{\ddagger} = 62(4)$ kJ mol⁻¹, $\Delta S^{\ddagger} = -30(3)$ J K⁻¹ $mol^{-1})^{34}$ are in agreement with reported values for complex 5 and other indium catalysts for LA ROP and indicate similar ordered transition states in a coordination-insertion mecha-nism (Figures S36, S37).^{17,20b}

In our communication,¹⁷ we reported that the ROP of LA with 5 was a living process, with a linear increase of M_n values and low molecular weight distributions for monomer:initiator (M/I) ratios up to 500. We have expanded this range to M/I ratios of over 2100 with the same control, obtaining polymers with molecular weights up to 350 kDa with very low PDI values (Figure 6). These results confirm that complex 5 is one of the most controlled catalysts reported for the ROP of LA.^{4,5}

Although the rates of polymerization for the mono- and bisethoxy-bridged complexes 7 and 8 are identical, the molecular



Figure 6. Plot of observed PLA M_n (\blacksquare) and molecular weight distribution (\blacktriangle) as functions of added *rac-* or L-LA for catalyst **5** (M_n = number averaged molecular weight, PDI = polydispersity index). The line indicates calculated M_n values based on the LA:initiator ratio. All reactions were carried out at room temperature in CH₂Cl₂, and polymer samples were obtained at >90% conversion.

weight of polymers obtained using the two catalysts depends on the number of alkoxides in the molecule (Table 2). Polymers obtained with the monoethoxy-bridged catalysts 5 and 7 show a good correlation between the theoretical M_n based on dimer concentration (Table 2, entries 1–4). In contrast, those obtained with the bis-ethoxy-bridged complex 8 show M_n values roughly one-half of the theoretical values, indicating the presence of two propagation sites for 8 (Table 2, entries 5– 7). Thus, for the bis-ethoxy-bridged catalyst 8, polymer molecular weights are indicative of one polymer chain per ethoxide.

Control of Stereoselectivity with Dinuclear Catalysts. We have previously communicated that (\pm) -**5** exerts moderate isoselectivity for the ROP of *rac*-LA ($P_m = 0.62$).¹⁷ In the current study, we investigate the stereoselectivity of racemic and enantiopure dinuclear complexes (\pm) -, (R,R/R,R)-, and (S,S/S,S)-**5** and *meso*-, (R,R/R,R)-, and (S,S/S,S)-**8** for the polymerization of *rac*-, D-, and L-LA (CDCl₃, 25 °C) in depth (Figures S38–S41). We do not observe a halide effect: selectivities for (\pm) -[(NNO_{tBu})InCl]₂(μ -OEt)(μ -Cl) (**5**) and

Table 2. Polymerization rac-LA by Complexes 5, 7, and 8

(±)-[(NNO_{Me})InI]₂(μ -OEt)(μ -I) (7) are identical (Figure S40g).

The rates of polymerization for enantiopure **5** reveal strong site selectivity. Comparison of the ROP rates for D- and L-LA with (R,R/R,R)-**5** shows a k_L/k_D value of ~14; the reverse value $(k_D/k_L \approx 14)$ is obtained for (S,S/S,S)-**5** (Table 3, entries 1–

Table 3. Effects of Catalyst Chirality on Reaction Rates and Polymer Tacticity by Mono-ethoxy-Bridged Complex 5^a

entry	catalyst	monomer	$k_{obs} (\times 10^{-3} \text{ s}^{-1})^b$	$P_{\rm m}$
1	(R,R/R,R)-[5]	L-LA	3.4 (0.6)	1
2	(R,R/R,R)-[5]	D-LA	0.25 (0.14)	1
3	(S,S/S,S)-[5]	L-LA	0.27 (0.04)	1
4	(<i>S,S/S,S</i>)-[5]	D-LA	3.8 (0.8)	1
5	(R,R/R,R)-[5]	rac-LA	$0.62 (0.16)^c$	0.48
			$0.21 \ (0.06)^d$	
6	(S,S/S,S)-[5]	rac-LA	$0.70 \ (0.05)^c$	0.49
			$0.24 \ (0.01)^d$	
7	(\pm) -[5]	L-LA	2.98 (0.09)	1
8	(\pm) -[5]	D-LA	2.95 (0.08)	1
9	(\pm) -[5]	rac-LA	1.72 (0.16)	0.61

^{*a*}All reactions were carried out with 200 equiv of LA in CDCl₃ at 25 °C and followed to 90% conversion by ¹H NMR spectroscopy, unless otherwise stated. [catalyst] = 0.0023 M, [LA] = 0.45 M. ^{*b*}Average of two experiments. ^{*c*}k_{obs} from 0% to 64% conversion. ^{*d*}k_{obs} from 73% to 90% conversion.

4).³⁶ This $k_{\rm rel}$ value is similar to those reported for highly selective chiral aluminum salen complexes.⁹ Despite this high selectivity, and in contrast to the aluminum systems, polymerization of rac-LA with enantiopure 5 forms atactic PLA (Table 3, entries 5,6). Polymerization of rac-LA with (R,R/R,R)-5 follows two rate regimes (Figure 7a). In the early stages of the polymerization, a rate of 0.62×10^{-3} s⁻¹ is observed; however, after \sim 30 min, there is a sharp decrease in the rate to 0.21 \times 10^{-3} s⁻¹. This is the rate observed for the disfavored monomer. Similar values are observed for (S,S/S,S)-5, indicating that the favored monomer is polymerized first, at a faster rate, than the disfavored (Figure S38). In contrast, the k_{obs} values for polymerization of L- and D-LA with (\pm) -5 (Table 3, entries 7,8) are identical to the analogous enantiopure complexes within error (Table 3, entries 1,4). Importantly, the rate of polymerization of rac-LA with (\pm) -5 (Table 3, entry 1) is significantly lower than the rates for enantiopure monomers, indicating catalyst inhibition by the mismatched monomer.

There is a nonlinear relationship between the observed rate constant and percent (R,R/R,R)-5. As the enantiopurity of the

entry	initiator	[LA] _o :[dimer]	solvent	conv. ^{<i>a</i>} (%)	$M_{\rm n,theo}{}^{b}/{ m g}~{ m mol}^{-1}$	$M_{\rm n,GPC}{}^c/{\rm g}~{\rm mol}^{-1}$	$M_{\rm w}/M_{\rm n}^{\ c}$
1	5	1005	CH_2Cl_2	93	134 760	129 800	1.04
2	5	1002	CHCl ₃	98	141 580	148 400	1.04
3	7	510	CH_2Cl_2	95	68 880	50 050	1.17
4	7	976	CH_2Cl_2	95	133 680	141 700	1.12
5	8	500	CH_2Cl_2	92	66 350	35 940	1.16
6	8	1000	CH_2Cl_2	93	134 090	61 490	1.14
7	8	2001	CH_2Cl_2	95	273 960	154 900	1.26

^{*a*}Monomer conversion, determined by ¹H NMR spectroscopy. ^{*b*}Calculated from [LA]₀/[initiator] × LA conversion × $M_{LA} + M_{EtOH}$. ^{*c*}Determined by GPC–LALLS (gel permeation chromatography–low angle laser light scattering) to the polystyrene standard calibration curve via the Mark–Houwink equation in THF at 25 °C ([η] = KM^a , while [η] = intrinsic viscosity, M = molecular weight, and K and a are Mark–Houwink parameters, $K = 1.832 \times 10^{-4} \text{ dL/g}$, and a = 0.69 dn/dc = 0.042 mL/g).³⁵ All reactions were carried out for 16 h.



Figure 7. Plot of $\ln[LA]$ versus time for polymerization of *rac*-LA, L-LA, and D-LA by (a, left) (R,R/R,R)-5 and (b, right) (R,R/R,R)-8 (CDCl₃, 25 °C).



Figure 8. Plots of k_{obs} (\blacklozenge) and P_m (\blacklozenge) as functions of catalyst enantiopurity. All reactions were carried out with 200 equiv of *rac*-LA in CDCl₃ at 25 °C and followed to 90% conversion. (a, left) [5] = 0.0024 M, [LA] = 0.46 M; (b, right) [8] = 0.00057 M, ^d[LA] = 0.117 M.

samples increases from (\pm) -5 (50%) to (R,R/R,R)-5 (100%), the observed rate constants decrease an order of magnitude in a nonlinear fashion, while $P_{\rm m}$ values decrease from ~0.6 to 0.5, again in a nonlinear fashion (Figure 8a). Such nonlinear relationships are a characteristic of dinuclear stereoselective catalysts.³⁷ $P_{\rm m}$ values for ROP of *rac*-LA with (\pm) - and (R,R/R,R)-5 remain essentially unchanged with increasing conversion (at 25 and 0 °C), confirming that the resulting polymers are not blocky (Figure S41).

In contrast to the monoethoxy-bridged complex **5**, polymerizations of LA with bis-ethoxy-bridged complex **8** does not show significant site selectivity. The k_L/k_D value for ROP of L-LA with (R,R/R,R)-**8** is only ~2, with the opposite selectivity of the same magnitude observed for (S,S/S,S)-**8** (Table 4, entries 1–4). P_m values for the polymerizations of *rac*-LA with *meso*- or enantiopure **8** are the same (Table 4, entries 5–7). The rate constants for ROP of *rac*-, D-, and L-LA with *meso*-**8** are identical within experimental error (Table 4, entries 7–9).

Table 4. Effects of Catalyst Chirality on Reaction Rates and Polymer Tacticity by Bis-ethoxy-Bridged Complex 8^a

entry	catalyst	monomer	$k_{\rm obs} \; (\times 10^{-3} \; {\rm s}^{-1})^b$	$P_{\rm m}$
1	(R,R/R,R)-[8]	L-LA	1.25 (0.21)	1
2	(R,R/R,R)-[8]	D-LA	0.64 (0.01)	1
3	(S,S/S,S)-[8]	L-LA	0.67 (0.16)	1
4	(S,S/S,S)-[8]	D-LA	1.29 (0.30)	1
5	(R,R/R,R)-[8]	rac-LA	0.72 (0.01)	0.65
6	(<i>S,S/S,S</i>)-[8]	rac-LA	0.66 (0.09)	0.64
7	(meso)-[8]	rac-LA	1.73 (0.76)	0.62
8	(meso)-[8]	L-LA	1.24 (0.03)	1
9	(meso)-[8]	D-LA	1.23 (0.02)	1

^{*a*}All reactions were carried out with 200 equiv of LA in CDCl₃ at 25 $^{\circ}$ C and followed to 90% conversion by ¹H NMR spectroscopy. [catalyst] = 0.00052 M, [LA] = 0.114 M. ^{*b*}Average of two experiments.

Observed rate constants and $P_{\rm m}$ values do not change with increasing enantiopurity of the catalyst (Figure 8b). These data suggest that the observed selectivity ($P_{\rm m} = 0.65$) with catalyst 8 is not affected by catalyst chirality and thus must be dominated by chain end control.

On the Solution Structure of the Propagating Species for Catalyst 5. The $P_{\rm m}$ values obtained for the ROP of *rac*-LA with (R,R/R,R)-5 (0.48) and (R,R/R,R)-8 (0.65) are significantly different. This would not be possible if the polymers were derived from identical mononuclear initiators. Indeed, the kinetics and selectivity data discussed above strongly suggest a dinuclear propagating species for catalyst 5.

To probe the nature of the catalyst during polymerization and differentiate between the mechanisms outlined in Scheme 2, we monitored the dissociation of 5 in the presence of added donors. Complex 5 remains unchanged after 24 h after the addition of 2 equiv of pyridine, ethyl acetate, and ethanol, as observed by ¹H NMR spectroscopy (CDCl₃, 25 °C, Figure S42). Irreversible changes are observed upon addition of a larger excess of a donor (Scheme 5). Variable-temperature ¹H NMR spectra (25 to -82 °C, CD₂Cl₂) of a mixture of 5 and 10 equiv of pyridine show new signals for coordinated pyridine, which can be observed below -30 °C (Figure S43). When complex 5 is heated to 100 °C in neat pyridine for 48 h, signals for at least two new complexes as well as pyridine are observed in the ¹H NMR spectra; however, complex 5 remains the major species in solution (Figure S44). A 2D NOESY spectrum of this mixture shows no correlations between the proton signals of pyridine and 5, while correlations between pyridine and at least one of the new byproducts are observed (Figure S45). We have reported that in a similar reaction with [NNO_{tBu}]InCl₂ (1), the pyridine adduct forms quantitatively.¹⁷ Therefore, dinuclear complex 5 may be dissociated in the presence of a strong base under forcing conditions to form base-adducts; however, the majority of the parent complex 5 remains

Scheme 5. Irreversible Reactions of $[(NNO_{tBu})InCl]_2(\mu-Cl)(\mu-OEt)$ (5) with Donors



unreacted, attesting to the stability of the dinuclear structure in solution.

The thermodynamic stability of the dinuclear complex does not preclude reactivity. As previously reported, reaction of (\pm) -5 with water yields the *meso* form of the bis-hydroxybridged complex (R,R/S,S)- $[(NNO_{tBu})In(Cl)(\mu-OH)]_2$.^{17,19a} The *meso* complex can only be formed if the (R,R/R,R)- and (S,S/S,S)-5 dissociate during the reaction. Also, when 5 is dissolved in neat methanol or isopropanol at room temperature, the NMR spectra of the resulting products show resonances corresponding to the quantitative formation of new metal methoxide and isopropoxide complexes (Figure S46). Integration of the ¹H NMR spectra of these new species clearly shows that the complexes maintain a monoalkoxybridged dinuclear structure analogous to complex 5.

The reactivity with alcohols and water shows that dinuclear complexes such as **5** are undergoing some dissociation in the presence of added species. Indeed, cross over reactions between (\pm) -[(NNO_{tBu})InCl]₂(μ -Cl)(μ -OEt) (**5**) and (NNO_{Me})InCl₂ (**3**), as well as [(NNO_{Me})InI]₂(μ -I)(μ -OEt) (**7**) and the (NNO_{tBu})InI₂ (**2**), are observed in 5 min (Figures S47, S48). A similar crossover reaction was observed between *meso*-[(NNO_{Me})In(I)(μ -OEt)]₂ (*meso*-**8**) and (\pm)-(NNO_{tBu})InI₂ (**2**) (Figure S49).

The potential lability of the dinuclear catalysts is not a factor in lactide polymerization. If the dinuclear complex **5** is dormant and dissociation to an active mononuclear species is required for polymerization (Scheme 2a), addition of $[NNO_{tBu}]InCl_2$ (1) should shift the equilibrium toward the unreactive species and affect polymerization rates and/or polymer molecular weights. In a series of experiments, different amounts of **1** were added to a solution of **5** (CD₂Cl₂, 25 °C) prior to the addition of monomer to the catalyst mixture, and the polymerization was monitored by ¹H NMR spectroscopy. In an identical set of reactions, the polymer was isolated and analyzed. The resulting values of k_{obs} and M_n remain constant with up to 5 additional equiv of **1** (Figure 9). At higher concentrations of **1**, the solution becomes saturated. These experiments indicate that, although complex **5** can dissociate in the presence of donors,



Figure 9. Plots of k_{obs} (\blacklozenge) observed PLA M_n (\blacksquare) as functions of added 1 for polymerization of LA with catalysts 5 ([5] = 0.0024 M, CD₂Cl₂, room temperature; M_n = number averaged molecular weight).

this dissociation does not play a role in the polymerization of lactide.

DISCUSSION AND CONCLUSIONS

We have synthesized a family of dinuclear ethoxy-bridged indium complexes $[(NNO_R)InX]_2(\mu$ -OEt)(μ -Y) (R = t-Bu, Me; X = Cl, I; Y = Cl, I, OH, OEt) and their enantiopure analogues, and compared the reactivity of mono- (Y = Cl, I)and bis-alkoxy-bridged (Y = OEt) complexes for the living ringopening polymerization (ROP) of lactide (LA). In particular, the chloro-ethoxy-bridged derivative $[(NNO_{tBu})InCl]_2(\mu$ - $OEt)(\mu$ -Cl) (5) is one of the most successful catalysts for controlled LA ROP and generates PLA samples of greater than 350 kDa with predictable molecular weights and low molecular weight distributions. The living nature of the propagation was confirmed by in situ monitoring of reactions as well as by analysis of bulk polymer samples. Kinetics studies show that after an induction period, the rate of lactide polymerization is first order in the concentration of lactide and also first order in the concentration of catalyst. Importantly, the second-order

Scheme 6. Dissociation of Bulkier Dinuclear Catalysts with Added Lactide^{19b}







rate constants are the same regardless of whether one or two bridging ethoxy groups are present.

Complex 5 is a unique asymmetrically bridged dinuclear catalyst with excellent potential as a commercial catalyst for the ring-opening polymerization (ROP) of lactide (LA).³⁸ The dinuclear nature of the catalyst raises an important mechanistic question: Is the propagating species derived from the dissociation of the dimer in the presence of a large concentration of lactide, or does the dinuclear complex itself act as the propagating species? The data presented above support a dinuclear propagating species.

The Ethoxy-Bridged Indium Complexes Are Dinuclear in Solution. Indium alkoxide complexes in this family are invariably dinuclear in the solid state. A variety of techniques (VT NMR spectroscopy, 2D NOESY spectroscopy, PGSE experiments) confirm that the complexes are also dinuclear in solution and that the solution structures correlate closely to the solid state structures. This is most striking when comparing the enantiopure analogues of the bis-ethoxy-bridged complex. The solid-state structure of $[(NNO_R)In(I)(OEt)]_2$ derived from (\pm) -H (NNO_R) (Figure 1) is in the centrosymmetric *meso* form, while the enantiopure (S,S/S,S)-8 has lost the center of symmetry (Figure 4). These differences are reflected in the solution structures of the compounds: (R,R/R,R)- and (S,S/S,S)-8 have a ¹H NMR signature different from that of *meso*-8 (Figure 3).

There is ample evidence that the dinuclear complexes dissociate in solution and can react with added donors under forcing conditions; however, the dinuclear complexes are the thermodynamic sinks in these systems. All irreversible reactions with added donors/complexes (Scheme 5) as well as conversion of enantiopure to *meso* complexes (Figure S21) result in the formation of more stable dinuclear complexes. The most telling experiment is the low reactivity of complex **5** with neat pyridine at 100 °C. Thus, addition of a large concentration

of a donor such as lactide does not necessarily lead to dissociation of the dimer.

Polymerization Rate and Polymer Molecular Weight Are Not Affected by Addition of (NNO_{tBu})InCl₂. Although an equilibrium between 5, 1, and a mononuclear ethoxy complex (NNO_{tBu})In(OEt)(Cl) is possible, it does not affect the rate of polymerization nor the molecular weights of the resulting polymers (Figure 9). If complex 5 was a dormant species requiring dissociation to complex 1 and an active $(NNO_{tBu})In(OEt)(Cl)$, then addition of 1 would be expected to shift the equilibrium toward complex 5 and, in turn, lower rates of polymerization and lead to higher observed molecular weights. The lack of influence of added 1 on the reaction rates and polymer properties confirms that an equilibrium between the dinuclear complex 5 and the monometallic compounds 1 and (NNO_{tBu})In(OEt)(Cl), if it is indeed present, is not important to propagation, and thus complex 5 is not a dormant species, but rather a dinuclear active catalyst as shown in Scheme 2B.

There Is No Evidence for Dissociation of 5 during Polymerization. The mechanism in Scheme 2A assumes that the induction period is caused by the dissociation of $[(NNO_{tBu})InCl]_2(\mu$ -Cl)(μ -OEt) (5) to give lactide adducts of $(NNO_{tBu})InCl_2$ (1) in the proposed active catalyst, and $(NNO_{tBu})InCl_2$ (1) in the presence of lactide. We have never observed complex 1 in solution during polymerization (Figure S50); however, we have observed such dissociation in bulkier systems. In a related work with bulky N-alkylated ligands, the dinuclear catalyst $[(N_{nPr}NO)InCl]_2(\mu$ -Cl)(μ -OEt) dissociates in the presence of added lactide to form $[(N_{nPr}NO_{tBu})In(Cl)-(O-polymer)$ and $(N_{nPr}NO_{tBu})InCl_2$ (Scheme 6).^{19b} Interestingly, in the bulkier systems that dissociate, all stereoselectivity for polymerization of *rac*-LA is lost, suggesting that the selectivity observed for complex 5 is a result of its dinuclear nature.

The Mono- and Bis-Alkoxy-Bridged Complexes Show Different Selectivities for the ROP of Lactide. One of the most striking pieces of evidence for the dinuclear nature of the propagating species is the difference of selectivities observed for the mono- and bis-ethoxy bridged complexes 5 and 8. If the propagating species is a mononuclear alkoxide, then complexes 5 and 8 should have identical selectivities. A comparison of polymerization rates with (R,R/R,R)-5 (Table 3, entry 5) and (R,R/R,R)-8 (Table 4, entry 5) shows P_m values of 0.48 and 0.65, respectively. Indeed, the different $k_{\rm rel}$ values for 5 and 8 (14 vs 2), and the general independence of selectivity on catalyst chirality for complex 8, indicate that the two catalysts cannot have identical propagating species. The different solution structures of the dinuclear complexes, matched by the solid-state structures, are a strong justification for their different selectivities. The nonlinear nature of the dependence of the observed rate constant on enantiopurity of 5 (Figure 7a) also supports a dinuclear propagating species.

These observations lead us to propose an alternate mechanism for the ring-opening polymerization of lactide by our dinuclear catalysts. It is clear that ethoxy-bridged indium complexes of the type $[(NNO_R)InX]_2(\mu$ -OEt)(μ -Y) (X = Cl, I; Y = Cl, I, OH, OEt) remain dinuclear during the ROP of LA. However, our studies show that the mechanism depicted in Scheme 2B is too simplistic to explain the selectivities observed for this system. In particular, there is a high k_{rel} value for polymerization of L-LA as compared to D-LA with (R,R/R,R)-5;

however, the polymer obtained in the polymerization or *rac*-LA with this catalyst is atactic.

An alternate mechanism that better explains this phenomenon involves two competing rates: the rate of coordination of L- and D-LA to the catalyst $(k_{\rm L} \text{ and } k_{\rm D})$ and the rates of propagation of these monomers $(k_{2L} \text{ and } k_{2D})$ (Scheme 7). We know that k_{2L}/k_{2D} is 14 for (R,R/R,R)-5. However, these values were determined using enantiopure catalyst and enantiopure monomer. When racemic lactide is added, there will be a competition between coordination of D- or L-LA to (R,R/R,R)-**5**. We propose that $k_{\rm D} > k_{\rm L}$ and that the equilibrium favors the formation of the adduct (R,R/R,R)-5·D-LA, which goes on to ring open D-LA. If the rates $k_{\rm D}$ and $k_{\rm 2L}$ are on the same order, we would expect an equal incorporation of L- and D-LA into the polymer to form atactic PLA. This mechanism is compatible with the nonlinear decrease in the polymerization rate for rac-LA with increasing enantiopurity of catalyst (Figure 8a). We are assuming that for ROP of rac-LA with $(R_{,R}/R_{,R})$ -5, chain end control is surpassed by the high selectivity of the catalyst. With (\pm) -5 and with all isomers of 8, chain end control dominates to yield similar $P_{\rm m}$ values (~0.6).

In conclusion, we studied the polymerization behavior and selectivity of chiral alkoxy-bridged dinuclear indium complexes for the ring-opening polymerization of lactide. We were able to show that the complexes remain dinuclear during lactide polymerization, with a stable dinuclear polymeryl-bridged steady state that resists chain termination and leads to a highly controlled system. The dinuclear nature of the chiral catalyst has a significant effect on the stereoselectivity of the catalysts and will impact the design of future indium-based catalysts.

EXPERIMENTAL SECTION

General Considerations. Unless otherwise indicated, all air- and/ or water-sensitive reactions were carried out under dry nitrogen using either an MBraun glovebox or standard Schlenk line techniques. NMR spectra were recorded on a Bruker Avance 400 and 600 MHz spectrometer. ¹H NMR chemical shifts are reported in ppm versus residual protons in deuterated solvents as follows: δ 7.27 CDCl₃, δ 5.32 CD₂Cl₂. ¹³C{¹H} NMR chemical shifts are reported in ppm versus residual ${}^{13}C$ in the solvent: δ 77.2 CDCl₃, δ 54.0 CD₂Cl₂. Diffraction measurements for X-ray crystallography were made on a Bruker X8 APEX II diffraction with graphite monochromated Mo K α radiation. The structures (Table S3) were solved by direct methods and refined by full-matrix least-squares using the SHELXTL crystallographic software of Bruker-AXS. Unless specified, all nonhydrogen were refined with anisotropic displacement parameters, and all hydrogen atoms were constrained to geometrically calculated positions but were not refined. EA CHN analysis was performed using a Carlo Erba EA1108 elemental analyzer. The elemental composition of unknown samples was determined by using a calibration factor. The calibration factor was determined by analyzing a suitable certified organic standard (OAS) of a known elemental composition. Molecular weights were determined by triple detection gel permeation chromatography (GPC-LLS) using a Waters liquid chromatograph equipped with a Water 515 HPLC pump, Waters 717 plus autosampler, Waters Styragel columns (4.6 × 300 mm) HR5E, HR4 and HR2, Water 2410 differential refractometer, Wyatt tristar miniDAWN (laser light scattering detector), and a Wyatt ViscoStar viscometer. A flow rate of 0.5 mL min⁻¹ was used, and samples were dissolved in tetrahydrofuran (THF) (2 mg mL⁻¹). Narrow molecular weight polystyrene standards were used for calibration purposes.

Materials. Solvents (THF, toluene, hexane, and diethyl ether) were collected from an MBraun Solvent Purification System whose columns are packed with activated alumina. CH_2Cl_2 and $CHCl_3$ were dried over CaH_2 and degassed through a series of freeze–pump–thaw cycles. CD_2Cl_2 , $CDCl_3$, methanol, ethanol, isopropanol, ethyl acetate,

pyridine, and acetonitrile (CH₃CN) were dried over CaH₂, collected by vacuum distillation, and degassed through a series of freezepump-thaw cycles. rac-LA ($[\alpha]_D = -0.1^\circ$, toluene, 25 °C), D-LA $([\alpha]_{\rm D}^{\rm I} = +287 \text{ to } +300^{\circ}, \text{ toluene, } 25 \text{ °C}), \text{ and } \text{L-LA} ([\alpha]_{\rm D} = -288.1^{\circ}, \text{ toluene, } 25^{\circ})$ toluene, 25 °C) were gifts from PURAC America Inc. and were recrystallized twice from hot dried toluene prior to use. (1R,2R)- or (15,2S)-1,2-diaminocyclohexane was resolved from (\pm) -trans-1,2diaminocyclohexane followed by the literature procedures.³⁹ KOEt was generated by reacting KO'Bu with dried ethanol. The solvent was removed under high vacuum, and addition of hexane to the residual precipitates a white solid. The white solid, KOEt, was isolated by vacuum filtration and dried in vacuo for 4 h. 1,3,5-Trimethoxybenzene and tetrakis(trimethylsilyl)silane (TMSS) were purchased from Aldrich and Alfa Aesar, respectively, and used as received. para-Methyl salicaldimine (see the Supporting Information), proligand $H(NNO_{tBu})$, and complexes 1, 2, and 5 were synthesized according to previously reported procedures.^{17,31}

Synthesis of 6-tert-Butyl-2-{N-[2-(N,N-dimethyl)aminocyclohexyl]salicaldimino}-4-methylphenol (±)-H-(NNO_{Me}), (R,R)-, and (S,S)-H(NNO_{Me}). A 500 mL round-bottom flask was charged with para-methyl salicaldimine (2.87 g, 9.08 mmol) (see the Supporting Information) in 150 mL of acetonitrile. NaBH₄ (2.51 g, 66.3 mmol) was added to the stirring mixture. The reaction mixture was stirred for 30 min, and a 1.5 mL solution of glacial acetic acid was added dropwise to the stirring mixture. The reaction mixture was stirred for 16 h. After the basic aqueous workup with 1 M NaOH and 5% MeOH/CH2Cl2, the organic layer was collected, and the offwhite solid was obtained by removal of the solvent under vacuum. The solid was recystallized from acetronitrile (2.17 g, 78%). ¹H NMR (600 MHz, CDCl₃): δ 7.01 (1H, br s, ArH), 6.74 (1H, br s, ArH), 4.01 (d, 1H, ${}^{4}J_{H-H}$ = 13.4 Hz, NH-*CH*₂-Ar), 3.81 (1H, d, ${}^{4}J_{H-H}$ = 13.4 Hz, NH-CH2-Ar), 3.38 (1H, br s, -NH-), 2.36-2.43 (1H, m, -CH- of DACH), 2.25–2.33 (4H, m, Ar–CH₃; –CH– of DACH), 2.23 (6H, s, -N(CH₃)₂), 2.14-2.20 (1H, m, -CH₂- of DACH), 1.80-1.89 (2H, m, -CH₂- of DACH), 1.68-1.75 (1H, m, -CH₂- of DACH), 1.45 (9H, br s, $Ar-(CH_3)_3$), 1.11–1.29 (4H, m, $-CH_2$ - of DACH). ¹³C{¹H} NMR (151 MHz, CDCl₃): δ 154.8 (Ar C), 136.4 (Ar C), 126.6 (Ar C-H), 126.5 (Ar C-H), 126.1 (Ar C), 124.3 (Ar C), 66.6 (CH-N(CH₃)₂), 58.9 (CH-NH-CH₂), 51.1 (N-CH-CH₂), 40.0 $(N(CH_3)_2)$, 34.5 $(N(CH_3)_2)$, 34.5 $(Ar-C(CH_3)_3)$, 31.7 $(Ar-CH_3)$, 29.6 $(Ar-C(CH_3)_3)$, 25.3 $(-CH_2- \text{ of DACH})$, 20.9 $(-CH_2- \text{ of })$ DACH), 20.8 (-CH₂- of DACH). (±)-H(NNO_{Me}), Anal. Calcd for C₂₀H₃₄N₂O: C, 75.42; H, 10.76; N, 8.80. Found: C, 75.36; H, 10.72; N, 8.87. (R,R)-H(NNO_{Me}), yield (0.75 g, 52%) based on 1.44 g of (R,R)-para-tert-butyl salicaldimine. Anal. Calcd for C₂₀H₃₄N₂O: C, 75.42; H, 10.76; N, 8.80. Found: C, 75.25; H, 10.76; N, 8.69. (S,S)-H(NNO_{Me}), yield (0.42 g, 50%) based on 0.83 g of (S,S)-para-methyl salicaldimine. Anal. Calcd for C₂₀H₃₄N₂O: C, 75.42; H, 10.76; N, 8.80. Found: C, 75.07; H, 10.62; N, 8.45.

Synthesis of 4,6-Di-*tert*-butyl-2-{*N*-[2-(*N*,*N*-dimethyl)aminocyclohexyl]salicaldimino}phenol (*R*,*R*)- and (*S*,*S*)-H-(NNO_{tBu}). The syntheses were carried out in a manner analogous to that of the racemic compound above and have identical NMR signatures.¹⁷ (*R*,*R*)-H(NNO_{tBu}), yield (1.88 g, 59%) based on 3.14 g of (*R*,*R*)-*para-tert*-butyl salicaldimine. Anal. Calcd for C₂₃H₄₀N₂O: C, 76.61; H, 11.18; N, 7.77. Found: C, 76.44; H, 11.29; N, 7.65. (*S*,*S*)-H(NNO_{tBu}), yield (0.35 g, 50%) based on 0.70 g of (*S*,*S*)-*para-tert*butyl salicaldimine. Anal. Calcd for C₂₃H₄₀N₂O: C, 76.61; H, 11.18; N, 7.77. Found: C, 75.10; H, 11.23; N, 7.84.

Synthesis of (*R*,*R***)- and (***S*,*S***)-(NNO**_{tBu})**InCl**₂ (1). The syntheses of (\pm)- and (*R*,*R*)-NNO_{tBu})**InCl**₂ were published previously in the literature.¹⁷ (*S*,*S*)-(NNO_{tBu})**InCl**₂ was carried out in a manner analogous to that of (\pm)- and (*R*,*R*)-(1), and they have identical NMR signatures. A 20 mL scintillation was charged with H(NNO_{Me}) (198 mg, 0.62 mmol) in toluene (5 mL) at room temperature. Benzyl potassium (76.8 mg, 0.59 mmol) in toluene (5 mL) as a slurry was added dropwise to the stirring solution at room temperature. The reaction mixture was stirred for 16 h. An off-white solid was isolated by removal of the solvent under high vacuum. The product, K(NNO_{tBu}), was used for further reaction without any other purification and

characterization. A suspension of InCl₃ (81.6 mg, 0.37 mmol) in THF (3 mL) was added dropwise to a slurry of K(NNO_{Me}) (147 mg, 0.37 mmol) in THF (10 mL). The mixture was stirred for 16 h at room temperature resulting in a white solid (KCl) and yellow solution. The white solid was filtered through Celite, and the pale yellow filtrate was concentrated under vacuum. The residue was taken up in 3 mL of Et₂O, from which an off-white solid precipitated. The solid was isolated by vacuum filtration and dried in vacuo for a few hours. (S,S)- $(NNO_{tBu})InCl_2$, yield (153 mg, 76%). ¹H NMR (600 MHz, CD₂Cl₂): δ 7.28 (1H, br s, ArH), 6.89 (1H, br s, ArH), 4.14 (2H, br s, NH-CH2-Ar), 2.73 (3H, s, N-(CH3)2), 2.54-2.69 (3H, m, -NH- and -CH- of DACH), 2.44 (3H, br s, -N-(CH₃)₂), 2.01-2.13 (2H, m, -CH₂- of DACH), 1.82-1.98 (2H, m, -CH₂- of DACH), 1.42 (9H, br s, Ar-(CH₃)₃), 1.16-1.36 (13H, m, -CH₂- of DACH and Ar- $(CH_3)_3$). ¹³C{¹H} NMR (151 MHz, CD₂Cl₂): δ 164.1 (Ar C), 140.2 (Ar C), 130.4 (Ar C-H), 125.3 (Ar C-H), 125.3 (Ar C), 121.9 (Ar C), 66.7 (N-CH-CH₂), 56.0 (N-CH-CH₂), 52.4 (N-CH₂-Ar), 44.6 (N(CH₃)₂), 38.1 (N(CH₃)₂), 35.6 (Ar-C(CH₃)₃), 34.5 (Ar-C(CH₃)₃), (32.0 (Ar-C(CH₃)₃), 31.9 (-CH₂- of DACH), 30.2 (Ar- $C(CH_3)_3$, 25.0 (2C, $-CH_2$ - of DACH), 22.5 ($-CH_2$ - of DACH). (S,S)-(NNO_{tBu})InCl₂, Anal. Calcd for C₂₃H₃₉Cl₂InN₂O: C, 50.66; H, 7.21; N, 5.14. Found: C, 50.57; H, 7.06; N, 5.14. (R,R)-(NNO_{tBu})-InCl₂, yield (231 mg, 80%) based on 211 mg of (R,R)-K(NNO_{tBu}). Anal. Calcd for C₂₃H₃₉Cl₂InN₂O: C, 50.66; H, 7.21; N, 5.14. Found: C, 50.39; H, 7.20; N, 5.39.

Synthesis of (NNO_{Me})InCl₂ (3). A 100 mL round-bottom flask was charged with H(NNO_{Me}) (309 mg, 0.97 mmol) in toluene (30 mL) at room temperature. Benzyl potassium (126 mg, 0.97 mmol) in toluene (30 mL) was added dropwise to the stirring solution at room temperature. The reaction mixture was stirred for 16 h. An off-white solid was isolated by removal of the solvent under high vacuum. The product, K(NNO_{Me}), was used further in the reaction without any other purification and characterization. A suspension of InCl₃ (239 mg, 1.08 mmol) in THF (3 mL) was added dropwise to a slurry of $K(NNO_{Me})$ in THF (10 mL). The mixture was stirred for 16 h at room temperature, resulting in a white solid (KCl) and yellow solution. The white solid was filtered through Celite, and the pale yellow filtrate was concentrated under vacuum. The residue was taken up in 5 mL of Et₂O, from which an off-white solid precipitated. The solid was isolated by vacuum filtration and dried in vacuo for a few hours. Recrystallization with a mixture solution of THF and ether at room temperature afforded yellow crystals of 3 (380 mg, 76%). ¹H NMR (400 MHz, CD_2Cl_2): δ 7.04 (1H, d, ${}^4J_{H-H}$ = 2.0 Hz, ArH), 6.68 (1H, d, ${}^4J_{H-H}$ =1.7 Hz, ArH), 4.46 (1H, d, ${}^2J_{H-H}$ = 12.6 Hz, NH– CH_2 -Ar), 3.97 (1H, dd, ${}^2J_{H-H}$ = 12.5 Hz, ${}^3J_{H-H}$ = 6.7 Hz, NH- CH_2 -Ar), 2.73-2.82 (1H, m, -CH- of DACH), 2.71 (3H, s, -N-(CH₃)₂), 2.63-2.61 (1H, m, -CH- of DACH), 2.54 (1H, br s, -NH- of DACH), 2.38-2.48 (1H, m, -CH₂- of DACH), 2.27 (3H, s, -N-(CH₃)₂), 2.21 (3H, s, Ar-CH₃), 1.94-2.04 (m, 1H, -CH₂- of DACH), 1.78-1.94 (2H, m, -CH₂- of DACH), 1.40 (9H, Ar- $(CH_3)_3$, 1.18–1.29 (4H, m, $-CH_2$ – of DACH). ¹³C{¹H} NMR (151) MHz, CD₂Cl₂): δ 161.9 (Ar C), 140.2 (Ar C), 129.7 (Ar C-H), 125.0 (Ar C-H), 128.9 (Ar C), 121.4 (Ar C), 66.2 (N-CH₂-Ar), 54.8 (N-CH-CH₂), 51.0 (N-CH-CH₂), 44.7 (N(CH₃)₂), 38.4 (N(CH₃)₂), 35.3 $(Ar-C(CH_3)_3)$, 31.5 $(Ar-CH_3)$, 30.3 $(Ar-C(CH_3)_3)$, 25.0 (-CH₂- of DACH), 22.4 (-CH₂- of DACH), 20.9 (-CH₂- of DACH). Anal. Calcd for C₂₀H₃₃Cl₂InN₂O: C, 47.74; H, 6.61; N, 5.57. Found: C, 47.48; H, 6.60; N, 5.51.

Synthesis of (±)-, (*R*,*R*)-, and (*S*,*S*)-(NNO_{Me})InI₂ (4). Complex 4 was synthesized in a manner similar to that of 3 by adding a suspension of InI₃ (973 mg, 1.96 mmol) in THF (3 mL) to a slurry of K(NNO_{Me}) (700 mg, 1.96 mmol) in THF (20 mL). Complex 4 was obtained on a glass frit and dried in vacuo for a few hours (965 mg, 72%). ¹H NMR (600 MHz, CD₂Cl₂): δ 7.04 (1H, d, ⁴J_{H-H} = 1.8 Hz, ArH), 6.70 (1H, d, ⁴J_{H-H} = 1.5 Hz, ArH), 4.05–4.11 (1H, m, NH–CH₂–Ar), 3.94 (1H, d, ²J_{H-H} = 11.1 Hz, NH–CH₂–Ar), 2.72–2.78 (1H, m, –CH– of DACH), 2.63–2.69 (1H, m, –CH– of DACH), 2.61 (3H, s, –N–(CH₃)₂), 2.21 (3H, s, Ar–CH₃), 2.06–2.11 (1H, m, –CH₂– of DACH), 1.81–1.96 (2H, m, –NH–; –CH₂– of DACH),

1.76 (1H, m, -CH₂- of DACH), 1.42 (9H, Ar-(CH₃)₃), 1.17-1.40 (4H, m, $-CH_2$ - of DACH). ¹³C{¹H} NMR (151 MHz, CD₂Cl₂): δ 161.3 (Ar C), 140.9 (Ar C), 129.0 (Ar C-H), 128.6 (Ar C-H), 125.6 (Ar C), 122.7 (Ar C), 65.5 (N-CH₂-Ar), 56.7 (N-CH-CH₂), 52.4 (N-CH-CH₂), 43.9 (N(CH₃)₂), 37.7 (N(CH₃)₂), 35.1 (Ar- $C(CH_3)_3)$, 32.4 (Ar-CH₃), 30.6 (Ar-C(CH₃)₃), 25.1 (-CH₂- of DACH), 25.0 (-CH₂- of DACH), 23.1 (-CH₂- of DACH), 21.0 $(-CH_2 - \text{ of DACH})$. (\pm) - $(NNO_{Me})InI_2$, Anal. Calcd for C20H33I2InN2O: C, 35.01; H, 4.85; N, 4.08. Found: C, 35.11; H, 4.79; N, 4.08. (R,R)-(NNO_{Me})InI₂, The syntheses were carried out in a manner analogous to that of the racemic compound above and have identical NMR signatures. Yield (286 mg, 85%) based on 173 mg of (R,R)-K(NNO_{Me}). Anal. Calcd for C₂₀H₃₃I₂InN₂O: C, 35.01; H, 4.85; N, 4.08. Found: C, 34.90; H, 4.85; N, 4.03. (S,S)-(NNO_{Me})InI₂, The syntheses were carried out in a manner analogous to that of the racemic compound above and have identical NMR signatures. Yield (162 mg, 80%) based on 105 mg of (S,S)-K(NNO_{Me}). Anal. Calcd for C₂₀H₃₃I₂InN₂O·CH₃CN: C, 36.34; H, 4.99; N, 5.78. Found: C, 36.32; H, 4.97; N, 5.23.

Synthesis of (*R*,*R*/*R*,*P*) and (*S*,*S*/*S*,*S*)-[(NNO_{tBu})InCl]₂(μ -Cl)(μ -OEt) (5). The syntheses were carried out in a manner analogous to that of the racemic compound and have identical NMR signatures.¹⁷ (*R*,*R*/*R*,*R*)-5, yield (28 mg, 87%) based on 32 mg of (*R*,*R*)-(NNO_{tBu})InCl₂. Anal. Calcd for C₄₈H₈₄Cl₃In₂N₄O₃: C, 52.40; H, 7.60; N, 5.09. Found: C, 51.97; H, 7.54; N, 4.95. (*S*,*S*),*S*)-5, yield (53 mg, 85%) based on 61 mg of (*S*,*S*)-(NNO_{tBu})InCl₂. Anal. Calcd for C₄₈H₈₄Cl₃In₂N₄O₃: C, 52.40; H, 7.60; N, 5.09. Found: C, 52.40; H, 7.51; N, 5.34.

Synthesis of [(NNO_{Me})InCl]₂(µ-Cl)(µ-OEt) (6). A solution of NaOEt (20 mg, 0.30 mmol) in toluene (1.5 mL) was added dropwise to a stirring suspension of complex 3 (150 mg, 0.30 mmol) in toluene (3 mL) at room temperature. The reaction mixture was stirred for 12 h. The resulting white precipitate was filtered through Celite to yield a pale yellow filtrate. All volatiles were removed in vacuo, and ether (5 mL) was added to the residue to precipitate an off-white solid. The product was collected on a glass frit by vacuum filtration, washed with ether at least twice, and dried in vacuo for a few hours (140.8 mg, 93%). ¹H NMR (400 MHz, CD₂Cl₂): δ 6.99 (1H, br s, ArH), 6.60 (1H, br s, ArH), 4.91 (1H, d, ${}^{2}J_{H-H} = 13.5$ Hz, NH–CH₂–Ar), 4.25– 4.45 (1 H, m, O-CH₂-CH₃), 3.72 (1H, dd, ${}^{2}J_{H-H} = 13.6$ Hz, ${}^{3}J_{H-H} =$ 1.7 Hz, NH–CH₂–Ar), 2.86 (1H, td, ${}^{3}J_{H-H} = 11.3$, ${}^{4}J_{H-H} = 3.1$ Hz, –CH– of DACH), 2.73–2.74 (1H, br m, –NH–), 2.66 (3H, s, -N(CH₃)₂), 2.52-2.63 (1H, m, -CH- of DACH), 2.48-2.50 (1H, m, -CH₂- of DACH), 2.18 (3H, s, Ar-CH₃), 2.03 (3H, s, $-N(CH_3)_2$, 1.86–1.99 (1H, m, $-CH_2$ – of DACH), 1.82 (2H, br m, $-CH_2$ of DACH), 1.39 (9H, Ar $-(CH_3)_3$), 1.01–1.31 (6H, m, $-CH_2$ of DACH; O $-CH_2$ -CH₃). ¹³C{¹H} NMR (101 MHz, CD₂Cl₂): δ 163.2 (Ar C), 139.9 (Ar C), 130.6 (Ar C-H), 128.6 (Ar С-Н), 123.3 (Аг С), 120.0 (Аг С), 65.3 (N-CH₂-Ar), 63.0 (О-CH₂-CH₃), 53.2 (N-CH-CH₂), 50.8 (N-CH-CH₂), 44.6 (N- $(CH_3)_2$, 38.5 $(N(CH_3)_2)$, 35.5 $(Ar-C(CH_3)_3)$, 31.5 $(Ar-CH_3)$, 30.2 (Ar-C(CH₃)₃), 25.4 (-CH₂- of DACH), 25.2 (-CH₂- of DACH), 22.4 (-CH₂- of DACH), 20.9 (-CH₂- of DACH), 19.8 (O-CH₂-CH₃). Anal. Calcd for C₄₂H₇₁Cl₃In₂N₄O₃: C, 49.65; H, 7.04; N, 5.51. Found: C, 48.91; H, 6.89; N, 5.29.

Synthesis of $[(NNO_{Me})Inl]_2(\mu-I)(\mu-OEt)$ (7). NaOEt (61.3 mg, 0.90 mmol) suspended in toluene (6 mL) was added dropwise to a stirring suspension of complex 4 (309.4 mg, 0.45 mmol) in toluene (8 mL) (both of the suspensions were stirred for 5 min separately). The reaction mixture was stirred for 16 h. The resulting white precipitate was filtered through glass filter paper to collect the pale yellow filtrate. All volatiles were removed from the filtrate in vacuo, and the residue was completely dissolved in THF (2 mL). Acetonitrile (5 mL) was added to this solution after which complex 8 was isolated as a white solid via filtration. The solvent was removed from the filtrate to yield complex 7 as an off-white solid. Both complexes were washed with acetonitrile (2 × 1 mL) and dried in vacuo for several hours (complex 7, 100.5 mg, 35% yield; complex 8, 39.5 mg, 14% yield). ¹H NMR (400 MHz, CD₂Cl₂): δ 7.00 (1H, d, ⁴J_{H-H} = 1.9 Hz, ArH), 6.63 (1H, d, ⁴J_{H-H} = 1.9 Hz, ArH), 4.79–4.86 (1H, m, NH–CH₂–Ar), 4.15–

4.41 (1 H, m, O-CH₂-CH₃), 3.65–3.77 (1H, m, NH-CH₂-Ar), 3.41 (1H, d, ${}^{3}J_{H-H} = 10.8$ Hz, -NH-), 2.60–2.72 (1H, m, -CH- of DACH), 2.57 (3H, s, -N(CH₃)₂), 2.51–2.55 (1H, m, -CH₂- of DACH), 2.46 (1H, td, ${}^{3}J_{H-H} = 11.4$ Hz, ${}^{4}J_{H-H} = 3.2$ Hz, -CH- of DACH), 2.20 (3H, s, -Ar-CH₃), 1.96 (3H, s, -N(CH₃)₂), 1.84 (2H, t, ${}^{3}J_{H-H} = 12.1$ Hz, -CH₂- of DACH), 1.43 (9H, Ar-(CH₃)₃), 1.37 (2H, t, ${}^{3}J_{H-H} = 12.1$ Hz, O-CH₂-CH₃), 1.05–1.33 (5H, m, -CH₂- of DACH). ¹³C{¹H} NMR (101 MHz, CD₂Cl₂): δ 163.4 (Ar C), 139.7 (Ar C), 130.5 (Ar C-H), 128.4 (Ar C-H), 122.9 (Ar C), 120.3 (Ar C), 67.4 (N-CH₂-Ar), 61.9 (O-CH₂-CH₃), 53.2 (N-CH-CH₂), 50.0 (N-CH-CH₂), 46.0 (N(CH₃)₂), 38.1 (N(CH₃)₂), 35.3 (Ar-C(CH₃)₃), 31.2 (Ar-CH₃), 30.4 (Ar-C(CH₃)₃), 25.4 (-CH₂- of DACH), 25.2 (-CH₂- of DACH), 22.6 (-CH₂- of DACH), 20.9 (-CH₂- of DACH), 19.5 (O-CH₂-CH₃). Anal. Calcd for C₄₂H₇₁₁J₁D₂N₄O₃: C, 39.09; H, 5.55; N, 4.34. Found: C, 42.69; H, 6.22; N, 5.48.

Synthesis of (meso)-, (R,R/R,R)-, and (S,S/S,S)-[(NNO_{Me})In(I)(µ-OEt)]2 (8). A suspension of KOEt (24.5 mg, 0.29 mmol) in toluene (4 mL) was added dropwise to a stirring suspension of 4 (125.4 mg, 0.14 mmol) in toluene (6 mL) at room temperature (both of the solutions were stirred for 5 min separately prior to addition). The pale yellow color of the reaction mixture changed to white in 5 min after the addition of KOEt. The white solid was filtered through a glass filter paper to collect the colorless filtrate complex 8, which was dried in vacuo to yield an off white residue. THF (1 mL) was added to the white residue, forming a suspension. Subsequently, acetonitrile (2 mL) was added to this stirring suspension to solubilize any remaining impurities. The suspension was filtered through a glass frit, and the solid was washed with acetonitrile $(2 \times 1 \text{ mL})$ and dried under vacuum to obtain the desired complex 8 as a white solid (81.2 mg, 74% yield). ¹H NMR (400 MHz, CD_2Cl_2): δ 6.98 (1H, br s, ArH), 6.59 (1H, br s, ArH), 5.08 (1H, d, ${}^{2}J_{H-H} = 13.3$ Hz, NH-CH₂-Ar), 4.30-4.42 (1H, m, O-CH₂-CH₃), 3.65-3.80 (2H, m, O-CH₂-CH₃, NH-CH₂-Ar), 2.60-2.75 (5H, br s, -CH- of DACH; -CHof DACH; -N(CH₃)₂), 2.49 (1H, m, -NH- of DACH), 2.18 (3H, s, Ar-CH₃), 2.06 (3H, s, -N(CH₃)₂), 1.97 (1H, br m, -CH₂- of DACH), 1.74-1.87 (2H, m, -CH2- of DACH), 1.39 (9H, Ar- $(CH_3)_3$, 1.05–1.23 (8H, m, $-CH_2$ – of DACH and O– CH_2 – CH_3). ¹³C{¹H} NMR (151 MHz, CD_2Cl_2): δ 163.5 (Ar C), 139.7 (Ar C), 130.4 (Ar C-H), 128.4 (Ar C-H), 122.4 (Ar C), 120.0 (Ar C), 68.3 (N-CH-CH₂), 60.8 (O-CH₂-CH₃), 52.6 (N-CH₂-Ar), 51.4 (N-CH-CH₂), 49.9 (N(CH₃)₂), 40.0 (N(CH₃)₂), 35.3 (Ar-C(CH₃)₃), 31.1 (Ar-CH₃), 30.4 (Ar-C(CH₃)₃), 25.4 (-CH₂- of DACH), 25.1 (-CH₂- of DACH), 23.3 (-CH₂- of DACH), 20.9 (-CH₂- of DACH), 19.7 $(O-CH_2-CH_3)$. (meso)-8, Anal. Calcd for C44H76I2In2N4O4: C, 43.73; H, 6.34; N, 4.64. Found: C, 44.09; H, 6.36; N, 4.84.

(R,R/R,R)- and (S,S/S,S)-8. The syntheses were carried out in a manner analogous to that of the racemic compound above. (R,R/R,R)-8, yield (48 mg, 60%) based on 90 mg of $(R_{r}R)$ -(NNO_{Me})InI₂. Anal. Calcd for C44H76I2In2N4O4: C, 43.73; H, 6.34; N, 4.64. Found: C, 44.11; H, 6.31; N, 4.65. (S,S/S,S)-8, yield (44 mg, 68%) based on 73 mg of (S,S)- $(NNO_{Me})InI_2$. Anal. Calcd for $C_{44}H_{76}I_2In_2N_4O_4$: C, 43.73; H, 6.34; N, 4.64. Found: C, 43.96; H, 6.34; N, 4.67. (R,R)- and (S,S)-8 have identical NMR spectra. ¹H NMR (600 MHz, CDCl₃): δ 7.02 (2H, m, ArH), 6.65-6.70 (1H, m ArH), 6.53-6.61 (1H, m, ArH), 5.19 (1H, d, ${}^{2}J_{H-H}$ = 13.6 Hz, NH-CH₂-Ar), 4.63-4.72 (1H, m, NH-CH₂-Ar), 4.33-4.49 (2H, m, O-CH₂-CH₃), 3.82-3.96 (2H, m, O-CH₂-CH₃), 3.70-3.82 (2H, m, NH-CH₂-Ar), 2.95-3.09 (1H, m, -CH- of DACH), 2.73-2.80 (1H, m, -CH- of DACH), 2.60-2.73 (m, 4H, -NH- of DACH and -N(CH₃)₂), 2.52 (1H, d, ${}^{3}J_{H-H} = 10.9$ Hz, -NH- of DACH), 2.44 (3H, s, $-N(CH_{3})_{2}$), 2.34 $(3H, s, -N(CH_3)_2)$, 2.27 (1H, td, ${}^{3}J_{H-H} = 3.8$, 11.7 Hz, -NH- of DACH), 2.19–2.25 (6H, m, Ar–CH₃), 2.10–2.19 (2H, m–CH₂– of DACH), 2.09 (3H, s, -N(CH₃)₂), 1.98 (1H, m, -CH₂- of DACH), 1.78-1.91 (4H, m, -CH₂- of DACH), 1.42 (19H, m, -CH₂- of DACH, Ar-C(CH₃)₃), 1.30 (3H, t, ${}^{3}J_{H-H} = 6.7$ Hz, O-CH₂-CH₃), 1.14–1.28 (6H, m, $-CH_2$ – of DACH), 1.11 (3H, t, ${}^{3}J_{H-H} = 6.6$ Hz, O-CH₂-CH₃), 1.07 (1H, m, -CH₂- of DACH), 0.93-1.00 (1H, m, $-CH_2$ of DACH). ¹³C{¹H} NMR (151 MHz, CD₂Cl₂): δ 164.0 (Ar

C), 163.0 (Ar C), 139.4 (Ar C), 138.7 (Ar C), 130.0 (Ar C–H), 129.6 (Ar C–H), 128.0 (Ar C–H), 127.8 (Ar C–H), 122.1 (Ar C), 121.9 (Ar C), 121.2 (Ar C), 119.4 (Ar C), 67.8 (N–CH–CH₂), 64.6 (N–CH–CH₂), 60.9 (O–CH₂–CH₃), 60.5 (O–CH₂–CH₃), 56.2 (N–CH–CH₂), 52.1 (N–CH–CH₂), 51.2 (N–CH₂–Ar), 47.4 (N–CH₂–Ar), 46.6 (–N(CH₃)₂), 45.3 (–N(CH₃)₂), 39.7 (–N(CH₃)₂), 38.5 (–N(CH₃)₂), 35.0 (Ar–C(CH₃)₃), 34.9 (–CH₂– of DACH), 30.7 (Ar–C(CH₃)₃), 30.4(Ar–C(CH₃)₃), 30.1 (Ar–C(CH₃)₃), 28.8 (–CH₂– of DACH), 25.1 (–CH₂– of DACH), 25.1 (–CH₂– of DACH), 23.9 (–CH₂– of DACH), 22.7 (–CH₂– of DACH), 20.8 (Ar–CH₃), 20.7 (Ar–CH₃), 20.1 (O–CH₂–CH₃), 19.5 (O–CH₂–CH₃).

Synthesis of [(NNO_{tBu})In(I)(µ-OEt)]₂ (9). A 25 mL round-bottom flask was charged with a suspension of NaOEt (56 mg, 0.84 mmol) in 5 mL of THF. A solution of 2 (300 mg, 0.42 mmol) dissolved in 10 mL of THF was added dropwise to this mixture. After the reaction mixture was stirred for 2 h at room temperature, NaI formation was observed. The salt was removed by filtration through glass filter paper, and the remaining yellow solution was evaporated to dryness. The residue was washed with hexane and dried for 2 h in vacuo to yield complex 9 as a white powder (208 mg, 76% yield). ¹H NMR (600 MHz, CD₂Cl₂): δ 7.20 (1H, br s, ArH), 6.76 (1H, br s, ArH), 5.10 $(1H, d, {}^{2}J_{H-H} = 13.4 \text{ Hz}, \text{NH}-CH_{2}-\text{Ar}), 4.28-4.40 (1H, m, O-$ CH₂-CH₃), 3.69-3.82 (2H, m, O-CH₂-CH₃, NH-CH₂-Ar), 2.67-2.71 (5H, m, -CH- of DACH; -CH- of DACH; -N(CH₃)₂), 2.48-2.50 (1H, m, -NH-), 2.18 (3H, s, Ar-CH₃), 2.04 (3H, s, $-N(CH_3)_2$, 1.96 (1H, br m, $-CH_2$ - of DACH), 1.76-1.90 (2H, m, -CH₂- of DACH), 1.40 (9H, Ar-(CH₃)₃), 1.26 (9H, m, Ar- $(CH_3)_3$, 1.13–1.23 (5H, m, $-CH_2$ – of DACH; O– CH_2 – CH_3), 1.02–1.13 (3H, $-CH_2$ – of DACH). ¹³C{¹H} NMR (151 MHz, CD₂Cl₂): δ 162.2 (Ar C), 137.7 (Ar C), 135.0 (Ar C-H), 125.8 (Ar C-H), 123.3 (Ar C), 118.5 (Ar C), 67.1 (N-CH₂-Ar), 59.8 (O-CH₂-CH₂), 51.6 (N-CH-CH₂), 50.7 (N-CH-CH₂), 44.7 (N- $(CH_3)_2$), 39.0 $(N(CH_3)_2)$, 34.6 $(Ar-C(CH_3)_3)$, 33.2 $(Ar-C(CH_3)_3)$, 31.1 (Ar-C(CH₃)₃), 30.0 (Ar-C(CH₃)₃), 29.5 (-CH₂- of DACH), 24.6 ($-CH_2$ - of DACH), 24.2 ($-CH_2$ - of DACH), 22.3 ($-CH_2$ - of DACH), 18.9 ($O-CH_2$ - CH_3). Anal. Calcd for $C_{50}H_{86}I_2In_2N_4O_4$: C, 46.44; H, 6.65; N, 4.33. Found: C, 46.41; H, 6.60; N, 4.34.

Synthesis of [(NNO_{Me})Inl]₂(µ-OH)(µ-OEt) (10). Deoxygenated H_2O (0.6 μL , 0.033 mmol) was added to a stirring suspension of complex 8 (50 mg, 0.041 mmol) in THF (3 mL) at room temperature. The reaction mixture was stirred for 16 h. The solvent was removed in vacuo to obtain a white solid, which was dried under vacuum to yield complex 10 as a white solid. To purify the compound, this solid was redissolved in THF (2 mL), and a 3 mL solution of acetonitrile was added to the solution to precipitate the unreacted starting complex. This suspension was filtered through a frit, and complex 8 was collected as a solid and reused for other reactions. The filtrate was isolated, and the solvent was removed to yield complex 10 as a while solid (19.5 mg, 50% yield). ¹H NMR (600 MHz, CD₂Cl₂): δ 6.97 (1H, d, ${}^{4}J_{H-H}$ = 1.9 Hz, ArH), 6.61 (1H, d, ${}^{4}J_{H-H}$ = 1.7 Hz, ArH), 4.77–4.82 (1H, m, NH-CH₂-Ar), 4.13-4.39 (1H, m, O-CH₂-CH₃), 3.69 (1H, dd, ${}^{2}J_{H-H} = 13.6$ Hz, ${}^{3}J_{H-H} = 2.2$ Hz, NH–CH₂–Ar), 3.39 (1H, d, J = 10.9 Hz, -NH-), 2.61-2.66 (1H, m, -CH- of DACH), 2.55 (3H, s, -N(CH₃)₂), 2.47-2.53 (1H, m, -CH₂- of DACH), 2.43 (1H, td, ${}^{3}J_{H-H} = 11.4 \text{ Hz}$, ${}^{4}J_{H-H} = 3.3 \text{ Hz}$, -CH- of DACH), 2.18 (3H, s, Ar- CH_3), 1.94 (3H, s, $-N(CH_3)_2$), 1.82 (2H, t, ${}^{3}J_{H-H} = 15.9$ Hz, $-CH_2$ of DACH), 1.41 (9H, Ar $-(CH_3)_3$), 1.34 (2H, t, ${}^3J_{H-H} = 7.0$ Hz, O $-CH_2-CH_3$), 1.01–1.33 (5H, m, $-CH_2$ of DACH). ${}^{13}C{}^{1}H$ NMR (101 MHz, CD₂Cl₂): δ 163.3 (Ar C), 139.7 (Ar C), 130.5 (Ar С-Н), 128.4 (Аг С-Н), 122.9 (Аг С), 120.3 (Аг С), 67.3 (N-CH₂-Ar), 61.9 (O-CH₂-CH₃), 53.2 (N-CH-CH₂), 49.9 (N-CH-CH₂), 46.0 $(N(CH_3)_2)$, 38.1 $(N(CH_3)_2)$, 35.3 $(Ar-C(CH_3)_3)$, 31.2 $(Ar-C(CH_3)_3)$ CH₃), 30.3 (Ar-C(CH₃)₃), 25.4 (-CH₂- of DACH), 25.1 (-CH₂of DACH), 22.6 (-CH₂- of DACH), 20.9 (-CH₂- of DACH), 19.5 $(O-CH_2-CH_3)$. Anal. Calcd for $C_{42}H_{71}I_3In_2N_4O_3$: C, 42.73; H, 6.15; N, 4.75. Found: C, 43.26; H, 6.20; N, 5.40.

Synthesis of $[(NNO_{tBu})Inl]_2(\mu$ -OH)(μ -OEt) (11). A 25 mL roundbottom flask was charged with a solution of 5 (250 mg, 0.19 mmol) in 10 mL of CH₂Cl₂, and then water (3.5 μ L, 0.19 mmol) was added to the solution. The reaction was stirred for 1 h, and after that the mixture was evaporated to dryness in vacuo. The residue was washed with diethyl ether and dried for 2 h in vacuo, to yield complex 11 as a white powder. Suitable crystals for X-ray diffraction were grown by slow diffusion on diethyl ether in a CH₂Cl₂ solution of the complex (204.1 mg, 85% yield). ¹H NMR (600 MHz, CD₂Cl₂): δ 7.20 (1H, d, ${}^{4}J_{H-H} = 3$ Hz, ArH), 6.78 (1H, d, ${}^{4}J_{H-H} = 3$ Hz, ArH), 4.81 (1H, d, ${}^{2}J_{H-H}$ = 13.2 Hz, NH-CH₂-Ar), 4.14-4.44 (1H, m, O-CH₂-CH₃), 3.73 (1H, d, ${}^{2}J_{H-H} = 13.3$ Hz, NH–CH₂–Ar), 3.42 (1H, d, ${}^{3}J_{H-H} =$ 10.8 Hz, -NH-), 2.56-2.65 (1H, m, -CH- of DACH), 2.54 (3H, s, $-N(CH_3)_2$), 2.50 (1H, m, $-CH_2-$ of DACH), 2.39–2.47 (1H, m, -CH- of DACH), 1.91 (3H, s, $-N(CH_3)_2$), 1.82 (2H, m, $-CH_2-$ of DACH), 1.36–1.47 (12H, m, Ar–(CH₃)₃; O–CH₂–CH₃), 1.20–1.32 (11H, m, Ar- $(CH_3)_3$; $-CH_2$ - of DACH), 1.02-1.18 (3H, m, $-CH_2$ of DACH). ¹³C{¹H} NMR (151 MHz, CD₂Cl₂): δ 163.1 (Ar C), 138.8 (Ar C), 136.6 (Ar C-H), 126.8 (Ar C-H), 124.5 (Ar C), 119.8 (Ar C), 67.2 (N-CH₂-Ar), 62.0 (O-CH₂-CH₃), 53.2 (N- $CH-CH_2$), 50.2 (N-CH-CH₂), 46.0 (N(CH₃)₂), 38.1 (N(CH₃)₂), 35.6 $(Ar-C(CH_3)_3)$, 34.3 $(Ar-C(CH_3)_3)$, 32.1 $(Ar-C(CH_3)_3)$, 31.1 (Ar-C(CH₃)₃), 30.4 (-CH₂- of DACH), 25.4 (-CH₂- of DACH), 25.2 (-CH₂- of DACH), 22.7 (-CH₂- of DACH), 19.6 (O-CH₂-CH₃). Anal. Calcd for C₄₈H₈₄I₃In₂N₄O₄: C, 45.46; H, 6.64, N, 4.43. Found: C, 45.13; H, 6.64; N, 4.40.

Representative NMR Scale Polymerization with 5, 6, 7, 8, and 10. A Teflon-sealed NMR tube was charged with a 0.25 mL solution of a catalyst stock solution (0.25 mL, 5, 6, 7, 10, 0.0091 M, 0.0023 mmol; 8, 0.00228 M, 0.00057 mmol) in CDCl₃ and made up to 0.5 mL with a 0.25 mL solution of CDCl₃, and the solution was mixed and frozen in a glovebox using a liquid N₂ cold wall. A stock solution of *rac*-lactide (0.91 M, 0.46 mmol for 5, 6, 7, 10; 0.228 M, 0.114 mmol for 8) and an internal standard 1,3,5-trimethoxybenzene (5 mg, 0.03 mmol for 5, 6, 7, 10; 1.2 mg, 0.0075 mmol for 8) in 0.5 mL of CDCl₃ were added to the frozen complex solution and frozen again, forming a bilayer. The NMR tube was sealed and quickly evacuated by vacuum to remove N₂ gas from the NMR tube. Two solutions were thawed and quickly mixed before the NMR tube was loaded into the NMR spectrometer (400 MHz Avance Bruker spectrometer). The polymerization was monitored to 90% conversion.

Representative Large-Scale Polymerization with Complex 5. A 20 mL scintillation vial was charged with a solution of complex **5** (1.0 mg, 0.00091 mmol) in 2 mL of CH_2Cl_2 . A solution of *rac*-lactide (131 mg, 0.91 mmol) in 2 mL of CH_2Cl_2 was added dropwise to the vial. The resulting mixture was stirred at room temperature for 16 h. The resulting clear solution was concentrated to dryness. A sample of the residue was dissolved in $CDCl_3$ to be analyzed by ¹H NMR spectroscopy to determine conversion. The remaining polymeric material was dissolved in a minimum amount of CH_2Cl_2 (1 mL) and added to cold wet methanol (0 °C, 7 mL). The polymer precipitated from solution and was isolated by centrifugation. The supernatant was decanted, and the polymer was dried under high vacuum for 2 h prior to analysis.

Procedure for in Situ Crossover between 3 and 5. ¹H NMR spectroscopy (400 MHz NMR spectrometer, CD_2Cl_2 at room temperature) was used to monitor the crossover of complexes **3** and **5**. In a glovebox, a solution of complex **3** (0.5 mL, 0.0045 M) was loaded to a Teflon-sealed NMR tube and frozen in a liquid N₂ cold well (-90 °C). A solution of complex **5** (0.5 mL, 0.0046 M) was added to the frozen solution of complex **3** and frozen again, forming a bilayer. Two solutions were thawed and quickly mixed before the NMR tube was loaded into the NMR spectrometer.

Procedure for in Situ Crossover between (*R*,*R*,*R*,*R*)- and (*S*,*S*/ *S*,*S*)-8. ¹H NMR spectroscopy (400 MHz NMR spectrometer, CDCl₃ at room temperature) was used to monitor the crossover of (*R*,*R*, *R*,*R*)- and (*S*,*S*,*S*,*S*)-8. In a glovebox, a solution of (*R*,*R*,*R*,*R*)-8 (0.5 mL, 0.62 mM) was loaded into a Teflon-sealed NMR tube and frozen in a liquid N₂ cold well (-90 °C). A solution of (*S*,*S*,*S*,*S*)-8 (0.5 mL, 0.62 mM) was added to the frozen solution of (*R*,*R*,*R*,*R*)-8 and frozen again, forming a bilayer. Two solutions were thawed and quickly mixed before the NMR tube was loaded into the NMR spectrometer.

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Procedure for in Situ Reactivity of (±)-5 with 2 equiv of Pyridine, Ethyl Acetate, Water, and Ethanol. ¹H NMR spectroscopy (400 MHz NMR spectrometer, CDCl₃ at room temperature) was used to monitor the reactivity of (±)-5 with pyridine, ethyl acetate, water, and ethanol. In a glovebox, a solution of complex 5 (0.25 mL, 0.0023 M) was loaded into a Teflon-sealed NMR tube and made up to 0.5 mL with a 0.25 mL solution of CDCl₃. The solution was mixed and frozen in the glovebox using a liquid N₂ cold wall (-90 °C). A solution of pyridine (0.5 mL, 0.0046 M) was added to the frozen solution of (±)-5 and frozen again, forming a bilayer. The solutions were thawed and quickly mixed before the NMR tube was loaded into the NMR spectrometer.

Procedure for in Situ Reactivity of (\pm)-5 with 10 equiv of Pyridine. ¹H NMR spectroscopy ((400 MHz NMR spectrometer), CD₂Cl₂ at variable temperatures (300–180 K)) was calibrated by 4% methanol in methanol- d_4 prior to each sample measurement. In a glovebox, a solution of complex 5 (0.5 mL, 0.0023 M) was loaded into a Teflon-sealed NMR tube and made up to 0.5 mL with a 0.25 mL solution of CD₂Cl₂, and a solution of pyridine (0.5 mL, 0.023 M) was added to the solution of (\pm)-5. The solutions were mixed at room temperature, and the NMR tube was loaded into the NMR spectrometer.

Procedure for Reactivity of (\pm) -5 with Neat Methanol, Isopropanol, and Pyridine. A 20 mL scintillation vial was charged with (\pm) -5 (5.0 mg, 0.0045 mmol), and approximately 5 mL of alcohol was added to the vial. The mixture was stirred for 16 h at room temperature. The solvent was removed under vacuum, and the resulting white solid was washed with hexane and further dried in vacuo for a few hours prior to analysis by ¹H NMR spectroscopy.

Representative Sample Preparation with (\pm)-5 for PGSE NMR Studies. Each sample of (\pm)-(NNO_{tBu})H (1.4 mg, 0.0045 M), (\pm)-1 (2.4 mg, 0.0045 M), (\pm)-(NNO_{tBu})InMe₂ (2.3 mg, 0.0045 M), and (\pm)-5 (5 mg, 0.0045 M) was made up with a solution of tetrakis(trimethylsilyl)silane (TMSS) (0.94 mM, CD₂Cl₂) also used as internal standard. Because of the low solubility of (*meso*)-8 in CD₂Cl₂, a saturated solution was made up with a solution of tetrakis(trimethylsilyl)silane (0.94 mM, CD₂Cl₂).

Representative Large-Scale Polymerization of *rac*-Lactide Using Mixtures of 5 and 1. A 20 mL scintillation vial was charged with a solution of *rac*-lactide (129.3 mg, 0.92 mmol) in 3 mL of CH₂Cl₂. A solution consisting of complex 5 (5 mg, 0.0046 mmol) and 1 (2.5 mg, 0.0046 mmol) in 2 mL of CH₂Cl₂ was added to the vial, and the resulting mixture was stirred at room temperature for 16 h. The resulting clear solution was concentrated to dryness. A sample of the residue was dissolved in CDCl₃ to be analyzed by ¹H NMR spectroscopy to determine conversion. The remaining polymeric material was dissolved in a minimum amount of CH₂Cl₂ (1 mL) and added to cold wet methanol (0 °C, 7 mL). The polymer precipitated from solution and was isolated by centrifugation. The supernatant was decanted, and the polymer was dried under high vacuum for 2 h prior to analysis.

Representative Polymerization for Variable Conversions of rac-LA with (R,R/R,R)-5 at 0 °C. A Schlenk flask (a bomb flask) was charged with a 0.25 mL solution of a catalyst stock solution (0.25 mL, 5: 0.0032 M, 0.0008 mmol) in CH₂Cl₂ and made up to 0.5 mL with a 0.25 mL solution of CH₂Cl₂, and the solution was mixed and frozen in the glovebox using a liquid N2 cold wall. A stock solution of rac-lactide (0.32 M, 0.398 mmol) in 1.25 mL of CH₂Cl₂ was added to the frozen complex solution and frozen again, forming a bilayer. The Schlenk flask was sealed, and two solutions were thawed and quickly mixed before the flask was immersed into an ice bath to maintain the reaction temperature at 0 °C. At a certain time, the resulting clear solution was concentrated to dryness. A 1 mL solution of HCl (1.5 M HCl in Et₂O) was added to the reaction mixture to quench the polymerization and removed under vacuum. The sample of the residue was dissolved in CDCl₃ to be analyzed by ¹H NMR spectroscopy (600 MHz) to determine conversion and tacticity of the resulting polymer.

ASSOCIATED CONTENT

Supporting Information

Full solid-state and solution characterization of complexes as well as kinetics and stereoselectivity studies of polymerization (Figures S1-S50). This material is available free of charge via the Internet at http://pubs.acs.org.

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Notes

The authors declare no competing financial interest.

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